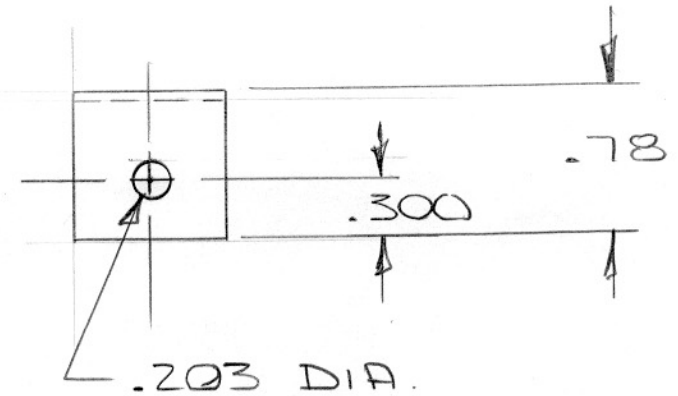


FINISH:  
POWDER COAT  
CRINKLE BLACK

Qty 10 PER SET



MATERIAL:

2024-T3 .063 THICK  
QA-A-250/4

MIN. BEND RADIUS: .188



REVISION		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC./VENDOR	
DRAWN				BASIC CODE		DIA. DASH NO. W=HEAD NEAR SIDE F=HEAD FAR SIDE		CONTRACT NO.		DATE		DART		DART AERO ACCESSORIES INC. VANCOUVER CANADA	
APPROVED				D=HOLE DIGIT=NO OF SHEETS C=COUNTERSINK		LENGTH DASH NO. W=SPOTWELD		DRAWN B. BRADLEY		1492					
DESCRIPTION OF CHANGE		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES				DESIGN				TITLE BRACKET			
		GENERAL		LIMITS		BJ=MS20470AD BB=MS20476AD		STRESS				CODE		DWG. NO. D2103	
		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 / 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER INCH - S - 7742 5. HOLES PER AND 10387		1. TOLERANCES — .XX ± .030 XXX ± .010 2. ANGLES ± W° 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005				CHECKED				SCALE 1:1		SHT 1 OF 1	
		REPORT ALL DISCREPANCIES — DO NOT SCALE						CLIENT							

D2103

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